

Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.



REMINDERS

- Product information in this catalog is as of October 2008. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or usage of the Products.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this catalog or individual specification.

- Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.
- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,(automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance.

Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN' s official sales channel").
It is only applicable to the products purchased from any of TAIYO YUDEN' s official sales channel.
- Please note that Taiyo Yuden Co., Ltd. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this catalog. Taiyo Yuden Co., Ltd. grants no license for such rights.
- Caution for export
Certain items in this catalog may require specific procedures for export according to "Foreign Exchange and Foreign Trade Control Law" of Japan, "U.S. Export Administration Regulations," and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.
Should you have any question or inquiry on this matter, please contact our sales staff.

アキシャルリード形セラミックコンデンサ

AXIAL LEADED CERAMIC CAPACITORS

OPERATING TEMP. -25~+85°C



フロー/WAVE

特長 FEATURES

- 汎用型セラミックコンデンサで、合わせて1pF~10μFと広い容量範囲で部品の標準化が可能
- ラジアルに比べ自挿コストが安く、部品高さ低減、実装密度アップ、在庫スペースも減少
- 実装ピッチ5mmから26mmまでジャンパー線機能と兼用可能
- This widely used ceramic capacitor provide a wide capacitance range of 1pF through 10μF in one standard size and shape.
- Automatic insertion related costs are lower than with radial type capacitors.
- Mounting pitch can be between 5mm to 26mm which could be used as a jumper.

用途 APPLICATIONS

- Class1品は回路の温度特性補正及び周波数特性の安定化。B、F特はバイパスコンデンサに最適
- The class 1 temperature compensating (NPO) products can be used in circuits to stabilize frequency and temperature characteristics.
- The B, and F dielectrics are optimum for bypass capacitors.

形名表記法 ORDERING CODE

| | | | | |
|--------------------------------------|--|---|---|------------------|
| 1 定格電圧 [VDC] | 3 形状寸法(L×φd) [mm] | 5 公称静電容量 [pF] | 6 容量許容差 | 8 梱包 |
| L 10 E 16 T 25 G 35 U 50 | 075 4.2×3.2(積層形) 050 3.2×2.2(積層形) 025 2.3×2.0(積層形) | 例 010 1 1R2 1.2 103 10000 <small>※R=小数点</small> | D- ±0.5pF J- ±5% K- ±10% M- ±20% Z- ± $\frac{80}{20}$ % | B つづら折り C 袋づめ |
| 2 形式 | 4 温度特性 | 7 リード形状 [mm] | 9 当社管理記号 | |
| P アキシャルリードコンデンサ | CH 0± 60(ppm/°C) SL +350~-1000(ppm/°C) △B ±10% △F $\begin{matrix} +30 \\ -85 \end{matrix}$ % <small>△=スペース</small> | A- 26mmテーパー幅テーピング B- 52mmテーパー幅テーピング KF 5.0ピッチフォーミング KE 7.5ピッチフォーミング NA 単品ストレートリード | △,△Z 積層標準品 △J 積層品(低電圧タイプ) <small>△=スペース</small> | |

U P 0 2 5 △ B 1 0 4 K - A - B ○ ○

| | | | | |
|--------------------------------------|---|---|---|-----------------------|
| 1 Rated voltage [VDC] | 3 Outside Dimensions(L×φd) [mm] | 5 Nominal Capacitance [pF] | 6 Capacitance Tolerances | 8 Packaging |
| L 10 E 16 T 25 G 35 U 50 | 075 4.2×3.2(multilayer type) 050 3.2×2.2(multilayer type) 025 2.3×2.0(multilayer type) | example 010 1 1R2 1.2 103 10000 <small>※R=decimal point</small> | D- ±0.5pF J- ±5% K- ±10% M- ±20% Z- ± $\frac{80}{20}$ % | B Ammo C Bulk |
| 2 Type | 4 Temperature characteristics | 7 Lead Configuration | 9 Internal code | |
| P Axial leaded capacitors | CH 0± 60(ppm/°C) SL +350~-1000(ppm/°C) △B ±10% △F $\begin{matrix} +30 \\ -85 \end{matrix}$ % <small>△=Blank space</small> | A- 26mm lead space, ammo pack B- 52mm lead space, ammo pack KF 5.0mm pitch formed lead bulk KE 7.5mm pitch formed lead bulk NA Axial lead, bulk | △,△Z Multilayer type Standard products △J Multilayer type (Low voltage products) <small>△=Blank space</small> | |

外形寸法 EXTERNAL DIMENSIONS

| TYPE | Dimensions | | | テーピング品 Taped product | | 単品 Bulk Product | | |
|-----------------------------|----------------------|----------------------|----------------------------|----------------------|----------------|-----------------|---------------|--|
| | L | φD | φd | ストレート Straight | ストレート Straight | ストレート Straight | フォーミング Formed | |
| 積層形075 (Multilayer Type) | 4.2max (0.165max) | 3.2max (0.126max) | 0.55±0.05 (0.022±0.002) | | | | | |
| 積層形050 (Multilayer Type) | 3.2max (0.126max) | 2.2max (0.87max) | 0.45±0.05 (0.018±0.002) | | | | | |
| 積層形025 (Multilayer Type) | 2.3max (0.09max) | 2.0max (0.079max) | | | | | | |

Unit : mm (inch)

概略バリエーション AVAILABLE CAPACITANCE RANGE

Class 1 (Temperature compensating)

| WV | 50V (UP) | | |
|----------------|------------|-----|-----|
| | Temp.char. | | SL |
| | CH | SL | SL |
| Type cap. | 025 | 050 | 025 |
| [pF] | | | |
| [pF : 3digits] | | | |
| 1 | 010 | | |
| 1.2 | 1R2 | | |
| 1.5 | 1R5 | | |
| 1.8 | 1R8 | | |
| 2.2 | 2R2 | | |
| 2.7 | 2R7 | | |
| 3.3 | 3R3 | | |
| 3.9 | 3R9 | | |
| 4.7 | 4R7 | | |
| 5.6 | 5R6 | | |
| 6.8 | 6R8 | | |
| 8.2 | 8R2 | | |
| 10 | 100 | | |
| 11 | 110 | | |
| 12 | 120 | | |
| 13 | 130 | | |
| 15 | 150 | | |
| 16 | 160 | | |
| 18 | 180 | | |
| 20 | 200 | | |
| 22 | 220 | | |
| 24 | 240 | | |
| 27 | 270 | | |
| 30 | 300 | | |
| 33 | 330 | | |
| 36 | 360 | | |
| 39 | 390 | | |
| 43 | 430 | | |
| 47 | 470 | | |
| 51 | 510 | | |
| 56 | 560 | | |
| 62 | 620 | | |
| 68 | 680 | | |
| 100 | 101 | | |
| 150 | 151 | | |
| 220 | 221 | | |
| 330 | 331 | | |
| 470 | 471 | | |
| 680 | 681 | | |
| 1000 | 102 | | |

Class 2 (High dielectric constant)

■ 積層タイプ (Multilayer type)

| WV | 50V (UP) | | | | | | | | | | 35V (GP) | | 25V (TP) | | 16V (EP) | | 10V (LP) |
|----------|----------------|-----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|-----|----------|-----|----------|-----|----------|
| | Temp.char. | | B | | F | | B | | F | | B | | F | | F | | |
| | Type cap. | Type cap. | 025 | 050 | 075 | 025 | 050 | 050 | 075 | 075 | 075 | 025 | 025 | 050 | 025 | 050 | F |
| [pF] | [pF : 3digits] | | | | | | | | | | | | | | | | |
| [pF] | [pF : 3digits] | | | | | | | | | | | | | | | | |
| 100 | 101 | | | | | | | | | | | | | | | | |
| 120 | 121 | | | | | | | | | | | | | | | | |
| 150 | 151 | | | | | | | | | | | | | | | | |
| 180 | 181 | | | | | | | | | | | | | | | | |
| 220 | 221 | | | | | | | | | | | | | | | | |
| 270 | 271 | | | | | | | | | | | | | | | | |
| 330 | 331 | | | | | | | | | | | | | | | | |
| 390 | 391 | | | | | | | | | | | | | | | | |
| 470 | 471 | | | | | | | | | | | | | | | | |
| 560 | 561 | | | | | | | | | | | | | | | | |
| 680 | 681 | | | | | | | | | | | | | | | | |
| 820 | 821 | | | | | | | | | | | | | | | | |
| 1000 | 102 | | | | | | | | | | | | | | | | |
| 1200 | 122 | | | | | | | | | | | | | | | | |
| 1500 | 152 | | | | | | | | | | | | | | | | |
| 1800 | 182 | | | | | | | | | | | | | | | | |
| 2200 | 222 | | | | | | | | | | | | | | | | |
| 2700 | 272 | | | | | | | | | | | | | | | | |
| 3300 | 332 | | | | | | | | | | | | | | | | |
| 3900 | 392 | | | | | | | | | | | | | | | | |
| 4700 | 472 | | | | | | | | | | | | | | | | |
| 5600 | 562 | | | | | | | | | | | | | | | | |
| 6800 | 682 | | | | | | | | | | | | | | | | |
| 8200 | 822 | | | | | | | | | | | | | | | | |
| 10000 | 103 | | | | | | | | | | | | | | | | |
| 12000 | 123 | | | | | | | | | | | | | | | | |
| 15000 | 153 | | | | | | | | | | | | | | | | |
| 18000 | 183 | | | | | | | | | | | | | | | | |
| 22000 | 223 | | | | | | | | | | | | | | | | |
| 27000 | 273 | | | | | | | | | | | | | | | | |
| 33000 | 333 | | | | | | | | | | | | | | | | |
| 39000 | 393 | | | | | | | | | | | | | | | | |
| 47000 | 473 | | | | | | | | | | | | | | | | |
| 56000 | 563 | | | | | | | | | | | | | | | | |
| 68000 | 683 | | | | | | | | | | | | | | | | |
| 82000 | 823 | | | | | | | | | | | | | | | | |
| 100000 | 104 | | | | | | | | | | | | | | | | |
| 220000 | 224 | | | | | | | | | | | | | | | | |
| 470000 | 474 | | | | | | | | | | | | | | | | |
| 1000000 | 105 | | | | | | | | | | | | | | | | |
| 2200000 | 225 | | | | | | | | | | | | | | | | |
| 4700000 | 475 | | | | | | | | | | | | | | | | |
| 10000000 | 106 | | | | | | | | | | | | | | | | |

| 温度特性 Temperature char. | 静電容量変化率 Capacitance change | 容量許容差 Capacitance Tolerance | Q又はtanδ Q or tanδ | 種類 Class |
|---------------------------|-------------------------------|---|--|-------------|
| CH | 0 ± 60ppm/°C | D (±0.5pF) M (±20%) K (±10%) J (±5%) | アイテム一覧参照 eng・Refer to the Part number | 1 |
| SL | +350 ~ -1000ppm/°C | | | |
| △B | ±10% | K (±10%) | | 2 |
| △F | ± 10% | Z (± 10%) | | |

※20°Cにおける静電容量を基準。

※Capacitance characteristics measured at 20°C

セレクションガイド
Selection Guide

アイテム一覧
Part Numbers

特性図
Electrical Characteristics

梱包
Packaging

信頼性
Reliability Data

使用上の注意
Precautions



etc

△当社カタログをご使用の際は「当社製品に関するお断り」を必ずお読みください。

TAIYO YUDEN 2009

△Please read the "Notice for TAIYO YUDEN products" before using this catalog.

[積層025タイプ Multilayer 025 Type]
Class 1

| 定格電圧 Rated Voltage (DC) | 形名 Ordering code | EHS (Environmental Hazardous Substances) | 温度特性 Temperature characteristics | 公称 静電容量 Capacitance [pF] | 容量 許容差 Capacitance tolerance | Q or tan δ | 絶縁抵抗 Insulation resistance |
|-------------------------------|---------------------|---|--|-----------------------------------|---------------------------------------|-------------|----------------------------------|
| 50V | UP025△010D-○ Z | RoHS | CH SL | 1.0 | ±0.5pF | Q ≥ 400+20C | 10000MΩ min |
| | UP025△1R2D-○ Z | RoHS | | 1.2 | | | |
| | UP025△1R5D-○ Z | RoHS | | 1.5 | | | |
| | UP025△1R8D-○ Z | RoHS | | 1.8 | | | |
| | UP025△2R2D-○ Z | RoHS | | 2.2 | | | |
| | UP025△2R7D-○ Z | RoHS | | 2.7 | | | |
| | UP025△3R3D-○ Z | RoHS | | 3.3 | | | |
| | UP025△3R9D-○ Z | RoHS | | 3.9 | | | |
| | UP025△4R7D-○ Z | RoHS | | 4.7 | | | |
| | UP025△5R6K-○ Z | RoHS | | 5.6 | | | |
| | UP025△6R8K-○ Z | RoHS | | 6.8 | ±10% | | |
| | UP025△8R2K-○ Z | RoHS | | 8.2 | | | |
| | UP025△100J-○ Z | RoHS | | 10 | ±5% | | |
| | UP025△120J-○ Z | RoHS | | 12 | | | |
| | UP025△150J-○ Z | RoHS | | 15 | | | |
| | UP025△180J-○ Z | RoHS | | 18 | | | |
| | UP025△220J-○ Z | RoHS | | 22 | | | |
| | UP025△270J-○ Z | RoHS | | 27 | | | |
| | UP025△330J-○ Z | RoHS | | 33 | | | |
| | UP025△390J-○ Z | RoHS | | 39 | | | |
| | UP025△470J-○ Z | RoHS | | 47 | | | |
| | UP025△560J-○ Z | RoHS | | 56 | | | |
| | UP025△680J-○ Z | RoHS | | 68 | | | |
| | UP025△820J-○ Z | RoHS | | 82 | Q ≥ 1000 | | |
| | UP025CH101J-○ Z | RoHS | | 100 | | | |
| | UP025CH151J-○ Z | RoHS | | 150 | | | |
| | UP025CH221J-○ Z | RoHS | | 220 | | | |
| | UP025CH331J-○ Z | RoHS | | 330 | | | |
| UP025CH471J-○ Z | RoHS | 470 | | | | | |
| UP025CH681J-○ Z | RoHS | 680 | | | | | |
| UP025CH102J-○ Z | RoHS | 1000 | | | | | |

形名の△には温度特性、○にはリード形状分類記号が入ります。

△Please specify the temperature characteristics code and ○ lead configuration code.

[積層025タイプ Multilayer 025 Type]
Class 2

| 定格電圧 Rated Voltage (DC) | 形名 Ordering code | EHS (Environmental Hazardous Substances) | 温度特性 Temperature characteristics | 公称静電容量 Capacitance (pF) | 容量許容差 Capacitance tolerance | Q or tan δ | 絶縁抵抗 Insulation resistance |
|----------------------------|---------------------|---|-------------------------------------|----------------------------|--|---------------|-------------------------------|
| 50V | UP025 B101K -○ Z | RoHS | B | 100 | ±10% | tan δ ≦ 3.5% | 5000M Ω min |
| | UP025 B121K -○ Z | RoHS | | 120 | | | |
| | UP025 B151K -○ Z | RoHS | | 150 | | | |
| | UP025 B181K -○ Z | RoHS | | 180 | | | |
| | UP025 B221K -○ Z | RoHS | | 220 | | | |
| | UP025 B271K -○ Z | RoHS | | 270 | | | |
| | UP025 B331K -○ Z | RoHS | | 330 | | | |
| | UP025 B391K -○ Z | RoHS | | 390 | | | |
| | UP025 B471K -○ Z | RoHS | | 470 | | | |
| | UP025 B561K -○ Z | RoHS | | 560 | | | |
| | UP025 B681K -○ Z | RoHS | | 680 | | | |
| | UP025 B821K -○ Z | RoHS | | 820 | | | |
| | UP025 B102K -○ Z | RoHS | | 1000 | | | |
| | UP025 B122K -○ Z | RoHS | | 1200 | | | |
| | UP025 B152K -○ Z | RoHS | | 1500 | | | |
| | UP025 B222K -○ Z | RoHS | | 2200 | | | |
| | UP025 B332K -○ Z | RoHS | | 3300 | | | |
| | UP025 B472K -○ Z | RoHS | | 4700 | | | |
| | UP025 B682K -○ Z | RoHS | | 6800 | | | |
| | 16V | UP025 B103K -○ Z | | RoHS | | 10000 | +80% -20% |
| UP025 B153K -○ Z | | RoHS | 15000 | | | | |
| UP025 B223K -○ Z | | RoHS | 22000 | | | | |
| UP025 B333K -○ Z | | RoHS | 33000 | | | | |
| UP025 B473K -○ Z | | RoHS | 47000 | | | | |
| UP025 B683K -○ Z | | RoHS | 68000 | tan δ ≦ 7.5% | 500M Ω min 200M Ω min 100M Ω min | | |
| UP025 B104K -○ Z | | RoHS | 100000 | | | | |
| EP025 B224K -○ Z | | RoHS | 220000 | | | | |
| EP025 B474K -○ Z | | RoHS | 470000 | | | | |
| EP025 B105K -○ Z | | RoHS | 1000000 | | | | |
| 50V | UP025 F103Z -○ Z | RoHS | F | 10000 | +80% -20% | tan δ ≦ 7.5% | 1000M Ω min |
| | UP025 F223Z -○ Z | RoHS | | 22000 | | | |
| | UP025 F473Z -○ Z | RoHS | | 47000 | | | |
| | UP025 F104Z -○ Z | RoHS | | 100000 | | | |
| | EP025 F224Z -○ Z | RoHS | | 220000 | | | |
| 16V | EP025 F474Z -○ Z | RoHS | 470000 | tan δ ≦ 10.0% | 500M Ω min | | |
| | EP025 F105Z -○ Z | RoHS | 1000000 | | | tan δ ≦ 17.5% | 250M Ω min |
| | | | | | | | |
| 16V | EP025 B122M -○ J | RoHS | B | 1200 | ±20% | tan δ ≦ 3.5% | 5000M Ω min |
| | EP025 B152M -○ J | RoHS | | 1500 | | | |
| | EP025 B182M -○ J | RoHS | | 1800 | | | |
| | EP025 B222M -○ J | RoHS | | 2200 | | | |
| | EP025 B272M -○ J | RoHS | | 2700 | | | |
| | EP025 B332M -○ J | RoHS | | 3300 | | | |
| | EP025 B392M -○ J | RoHS | | 3900 | | | |
| | EP025 B472M -○ J | RoHS | | 4700 | | | |
| | EP025 B562M -○ J | RoHS | | 5600 | | | |
| | EP025 B682M -○ J | RoHS | | 6800 | | | |
| | EP025 B822M -○ J | RoHS | | 8200 | | | |
| | EP025 B103M -○ J | RoHS | | 10000 | | | |
| | EP025 B123M -○ J | RoHS | | 12000 | | | |
| | EP025 B153M -○ J | RoHS | | 15000 | | | |
| | EP025 B183M -○ J | RoHS | | 18000 | | | |
| EP025 B223M -○ J | RoHS | 22000 | | | | | |
| 25V | TP025 F103Z -○ J | RoHS | F | 10000 | +80% -20% | tan δ ≦ 7.5% | 1000M Ω min |
| | TP025 F223Z -○ J | RoHS | | 22000 | | | |
| | TP025 F473Z -○ J | RoHS | | 47000 | | | |

形名の△には温度特性、○にはリード形状分類記号が入ります。
△Please specify the temperature characteristics code and ○ lead configuration code.

[積層タイプ Multilayer type]
Class 1

| 定格電圧 Rated Voltage (DC) | 形名 Ordering code | EHS (Environmental Hazardous Substances) | 温度特性 Temperature characteristics | 公称 静電容量 Capacitance [pF] | 容量 許容差 Capacitance tolerance | Q or tan δ | 絶縁抵抗 Insulation resistance |
|-------------------------------|---------------------|---|--|-----------------------------------|---------------------------------------|---------------|----------------------------------|
| 50V | ★ UP050CH220J-○ Z | RoHS | CH | 22 | ± 5% | Q ≥ 400 + 20C | 10000MΩ min |
| | ★ UP050CH240J-○ Z | RoHS | | 24 | | | |
| | ★ UP050CH270J-○ Z | RoHS | | 27 | | | |
| | ★ UP050CH300J-○ Z | RoHS | | 30 | | | |
| | ★ UP050CH330J-○ Z | RoHS | | 33 | | | |
| | ★ UP050CH360J-○ Z | RoHS | | 36 | | | |
| | ★ UP050CH390J-○ Z | RoHS | | 39 | | | |
| | ★ UP050CH430J-○ Z | RoHS | | 43 | | | |
| | ★ UP050CH470J-○ Z | RoHS | | 47 | | | |
| | ★ UP050CH510J-○ Z | RoHS | | 51 | | | |
| | ★ UP050CH560J-○ Z | RoHS | | 56 | | | |
| | ★ UP050CH620J-○ Z | RoHS | | 62 | | | |
| | ★ UP050CH680J-○ Z | RoHS | | 68 | | | |
| | ★ UP050CH750J-○ Z | RoHS | | 75 | | | |
| | ★ UP050CH820J-○ Z | RoHS | | 82 | | | |
| | ★ UP050CH910J-○ Z | RoHS | | 91 | | | |
| | ★ UP050CH101J-○ Z | RoHS | | 100 | | | |
| | ★ UP050CH111J-○ Z | RoHS | | 110 | | | |
| | ★ UP050CH121J-○ Z | RoHS | | 120 | | | |
| | ★ UP050CH131J-○ Z | RoHS | | 130 | | | |
| | ★ UP050CH151J-○ Z | RoHS | | 150 | | | |
| | ★ UP050CH161J-○ Z | RoHS | | 160 | | | |
| | ★ UP050CH181J-○ Z | RoHS | | 180 | | | |
| | ★ UP050CH201J-○ Z | RoHS | | 200 | | | |
| | ★ UP050CH221J-○ Z | RoHS | | 220 | | | |
| | ★ UP050CH241J-○ Z | RoHS | | 240 | | | |
| | ★ UP050CH271J-○ Z | RoHS | | 270 | | | |
| | ★ UP050CH301J-○ Z | RoHS | | 300 | | | |
| | ★ UP050CH331J-○ Z | RoHS | | 330 | | | |
| | ★ UP050CH361J-○ Z | RoHS | | 360 | | | |
| | ★ UP050CH391J-○ Z | RoHS | | 390 | | | |
| | ★ UP050CH431J-○ Z | RoHS | | 430 | | | |
| | ★ UP050CH471J-○ Z | RoHS | | 470 | | | |
| | ★ UP050CH511J-○ Z | RoHS | | 510 | | | |
| | ★ UP050CH561J-○ Z | RoHS | | 560 | | | |
| | ★ UP050CH621J-○ Z | RoHS | | 620 | | | |
| | ★ UP050CH681J-○ Z | RoHS | | 680 | | | |
| | ★ UP050CH751J-○ Z | RoHS | | 750 | | | |
| | ★ UP050CH821J-○ Z | RoHS | | 820 | | | |
| | ★ UP050CH911J-○ Z | RoHS | | 910 | | | |
| ★ UP050CH102J-○ Z | RoHS | 1000 | | | | | |

形名の△には温度特性、○にはリード形状分類記号が入ります。 ★：オプション対応

△Please specify the temperature characteristics code and ○ lead configuration code.

★ : Option

[積層タイプ Multilayer type]

Class 2

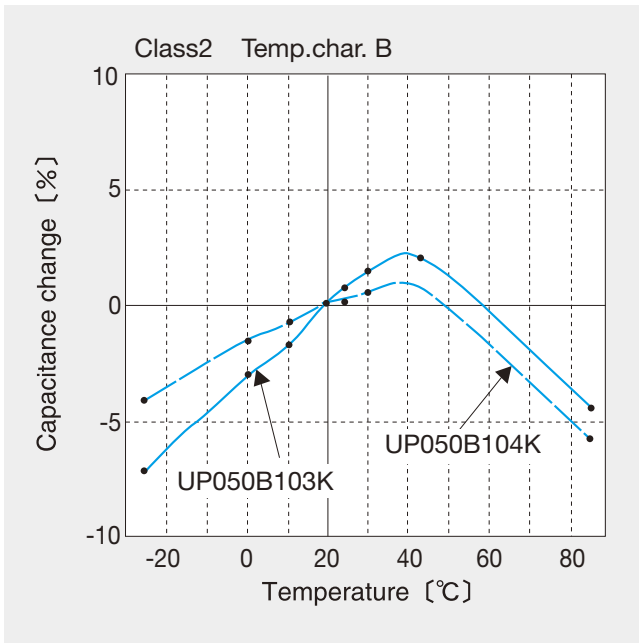
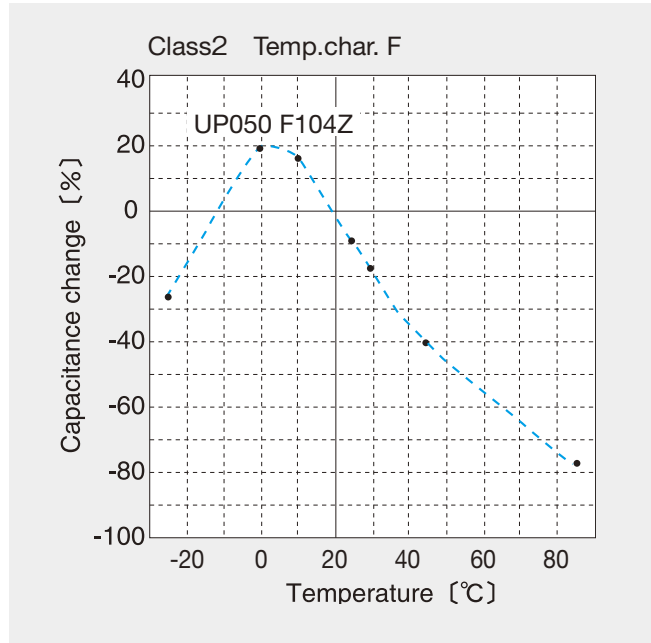
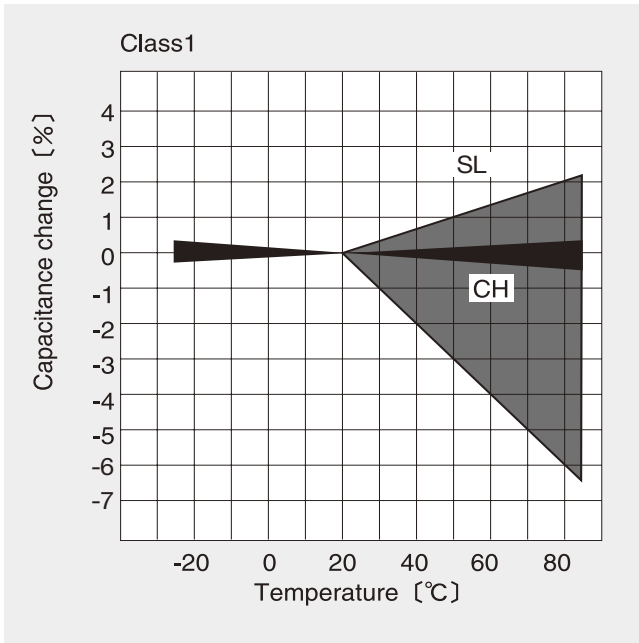
| 定格電圧 Rated Voltage (DC) | 形名 Ordering code | EHS (Environmental Hazardous Substances) | 温度特性 Temperature characteristics | 公称静電容量 Capacitance [pF] | 容量許容差 Capacitance tolerance | Q or tan δ | 絶縁抵抗 Insulation resistance |
|----------------------------|---------------------|---|-------------------------------------|----------------------------|--------------------------------|---------------|-------------------------------|
| 50V | ★ UP050 B122K-○Z | RoHS | B | 1200 | ±10% | tan δ ≤ 3.5% | 5000MΩ min |
| | UP050 B152K-○Z | RoHS | | 1500 | | | |
| | ★ UP050 B182K-○Z | RoHS | | 1800 | | | |
| | UP050 B222K-○Z | RoHS | | 2200 | | | |
| | ★ UP050 B272K-○Z | RoHS | | 2700 | | | |
| | UP050 B332K-○Z | RoHS | | 3300 | | | |
| | ★ UP050 B392K-○Z | RoHS | | 3900 | | | |
| | UP050 B472K-○Z | RoHS | | 4700 | | | |
| | ★ UP050 B562K-○Z | RoHS | | 5600 | | | |
| | UP050 B682K-○Z | RoHS | | 6800 | | | |
| | ★ UP050 B822K-○Z | RoHS | | 8200 | | | |
| | UP050 B103K-○Z | RoHS | | 10000 | | | |
| | ★ UP050 B123K-○Z | RoHS | | 12000 | | | |
| | UP050 B153K-○Z | RoHS | | 15000 | | | |
| | ★ UP050 B183K-○Z | RoHS | | 18000 | | | |
| | UP050 B223K-○Z | RoHS | | 22000 | | | |
| | ★ UP050 B273K-○Z | RoHS | | 27000 | | | |
| | UP050 B333K-○Z | RoHS | | 33000 | | | |
| | 35V | ★ UP050 B393K-○Z | | RoHS | | 39000 | |
| | | UP050 B473K-○Z | | RoHS | | 47000 | |
| ★ UP050 B563K-○Z | | RoHS | 56000 | | | | |
| UP050 B683K-○Z | | RoHS | 68000 | | | | |
| ★ UP050 B823K-○Z | | RoHS | 82000 | | | | |
| UP050 B104K-○Z | | RoHS | 100000 | | | | |
| UP050 B224K-○Z | | RoHS | 220000 | | | | |
| UP050 B474K-○Z | | RoHS | 470000 | | | | |
| GP050 B105K-○Z | | RoHS | 1000000 | | | | |
| 16V | | EP050 B225K-○Z | RoHS | 2200000 | | | |
| | EP050 B475K-○Z | RoHS | 4700000 | | | | |
| | EP050 B106K-○Z | RoHS | 10000000 | | | | |
| 50V | UP050 F103Z-○Z | RoHS | 10000 | +80% -20% | tan δ ≤ 7.5% | 1000MΩ min | |
| | UP050 F223Z-○Z | RoHS | 22000 | | | | |
| | UP050 F473Z-○Z | RoHS | 47000 | | | | |
| | UP050 F104Z-○Z | RoHS | 100000 | | tan δ ≤ 10.0% | 500MΩ min | |
| | UP050 F224Z-○Z | RoHS | 220000 | | | | |
| | UP050 F474Z-○Z | RoHS | 470000 | | | | |
| | UP050 F105Z-○Z | RoHS | 1000000 | | | | |
| 16V | EP050 F225Z-○Z | RoHS | 2200000 | tan δ ≤ 15% | 250MΩ min 125MΩ min | | |
| 10V | LP050 F475Z-○Z | RoHS | 4700000 | | | tan δ ≤ 17.5% | 50MΩ min 25MΩ min |
| | LP050 F106Z-○Z | RoHS | 10000000 | | | | |
| 50V | UP075 B105K-○ | RoHS | 1000000 | ±10% | tan δ ≤ 5.0% | 100MΩ min | |
| 35V | GP075 B225K-○ | RoHS | 2200000 | | | | |
| | GP075 B475K-○ | RoHS | 4700000 | | tan δ ≤ 7.5% | 50MΩ min | |
| 25V | TP075 B106K-○ | RoHS | 10000000 | | | | tan δ ≤ 12.5% |
| 35V | GP075 F106Z-○ | RoHS | 10000000 | +80% -20% | tan δ ≤ 17.5% | 25MΩ min | |

形名の△には温度特性、○にはリード形状分類記号が入ります。★：オプション対応

△Please specify the temperature characteristics code and ○ lead configuration code.

★：Option

・静電容量—温度特性 Capacitance -vs- Temperature Characteristics

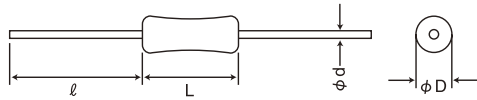


①最小受注単位数 Minimum Quantity

| 形式 Type | リード形状記号 Lead configuration code | 最小受注単位数(PCS) Minimum Quantity | |
|---|---------------------------------------|----------------------------------|--|
| | | 袋づめ Bulk | テーピング Taping |
| 積層形 Multilayer type (075, 050, 025) | A-(26mm幅) 1.024 inch wide | — | 2000 (075type) 3000 (050type) 5000 (025type) |
| | B-(52mm幅) 2.047 inches wide | — | 2000 (075type) 3000 (050type) 5000 (025type) |
| | NA | 1000 | — |
| | KE (075type) KF (025,050type) | 3000, 4000 (025 type) | — |

②製品単品形状 Dimensions of Bulk Products

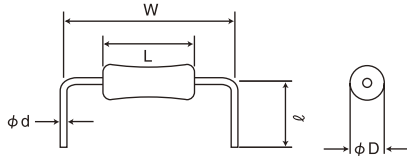
・NA形状 NA configuration



| 形式 Type | 寸法 Dimensions (mm) | | | |
|----------------------------|--------------------|-------------------|----------------------------|--------------------|
| | φD | L | φd | ℓ |
| 積層形 025 Multilayer type | 2.0max (0.079) | 2.3max (0.09) | 0.45±0.05 (0.018±0.002) | 20.0min (0.787) |
| 積層形 050 Multilayer type | 2.2max (0.087) | 3.2max (0.126) | 0.45±0.05 (0.018±0.002) | 20.0min (0.787) |
| 積層形 075 Multilayer type | 3.2max (0.126) | 4.2max (0.165) | 0.55±0.05 (0.022±0.002) | 20.0min (0.787) |

Unit : mm (inch)

・KF/KE形状 KF/KE configuration

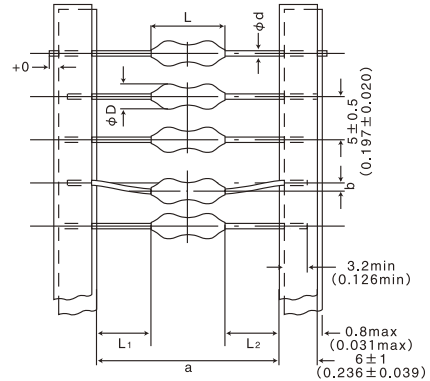


| 形式 Type | リード形状記号 Lead configuration code | 寸法 Dimensions (mm) | | | | |
|----------------------------|--|----------------------|----------------------|--------------------------|----------------------------|--------------------------|
| | | φD | L | W | φd | ℓ |
| 積層形 025 Multilayer type | KF | 2.0max (0.079max) | 2.3max (0.09max) | 5.0±0.5 (0.197±0.020) | 0.45±0.05 (0.018±0.002) | 6.5±0.5 (0.256±0.020) |
| 積層形 050 Multilayer type | KF | 2.2max (0.087max) | 3.2max (0.126max) | 5.0±0.5 (0.197±0.020) | 0.45±0.05 (0.018±0.002) | 6.5±0.5 (0.256±0.020) |
| 積層形 075 Multilayer type | KE | 3.2max (0.126max) | 4.2max (0.165max) | 7.5±0.5 (0.295±0.020) | 0.55±0.05 (0.022±0.002) | 6.5±0.5 (0.256±0.020) |

Unit : mm (inch)

③テーピング寸法 Taping Dimensions

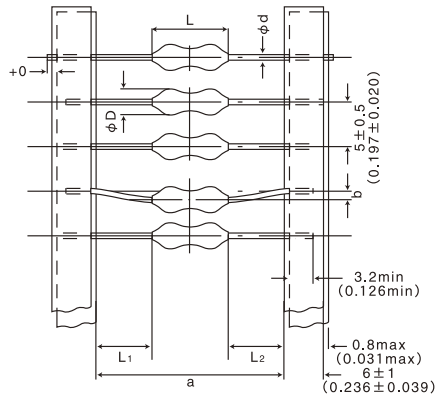
A-(a : 26mm幅)形状 (a : 1.024 inch wide) configuration



| 形式 Type | 寸法 Dimensions | | | | | | 最小挿入 ピッチ Minimum insertion pitch |
|----------------------------|----------------------|----------------------|--|--------------------------|--------------------------------|----------------------------|--|
| | φD | L | a | b | L ₁ -L ₂ | φd | |
| 積層形 025 Multilayer type | 2.0max (0.079max) | 2.3max (0.09max) | 26 ^{+0.5} ₋₀ | 0.8以下 (0.031 or less) | 0.5max (0.020max) | 0.45±0.05 (0.018±0.002) | 5.0 (0.197) |
| 積層形 050 Multilayer type | 2.2max (0.087max) | 3.2max (0.126max) | (1.024 ^{+0.020} ₋₀) | | | | |
| 積層形 075 Multilayer type | 3.2max (0.126max) | 4.2max (0.165max) | (0.031 or less) | | | | |

Unit : mm (inch)

B-(a : 52mm幅)形状 (a : 2.047 inches wide) configuration



| 形式 Type | 寸法 Dimensions | | | | | | 最小挿入 ピッチ Minimum insertion pitch |
|----------------------------|----------------------|----------------------|--|--------------------------|--------------------------------|----------------------------|--|
| | φD | L | a | b | L ₁ -L ₂ | φd | |
| 積層形 025 Multilayer type | 2.0max (0.079max) | 2.3max (0.09max) | 52 ⁺² ₋₁ | 1.2以下 (0.047 or less) | 1.0max (0.039max) | 0.45±0.05 (0.018±0.002) | 5.0 (0.197) |
| 積層形 050 Multilayer type | 2.2max (0.087max) | 3.2max (0.126max) | (2.047 ^{+0.079} _{-0.039}) | | | | |
| 積層形 075 Multilayer type | 3.2max (0.126max) | 4.2max (0.165max) | (0.047 or less) | | | | |

Unit : mm (inch)

※075Typeはラジアルテーピングもオプション対応可能。

AXIAL LEADED CERAMIC CAPACITORS

| Item | Specified Value | | | Test Methods and Remarks |
|--------------------------------|-----------------------------------|---|--|--|
| | Temperature Compensating (Class1) | High Permittivity (Class2) | | |
| | Multilayer type | Multilayer type (Characteristics :B) | Multilayer type (Characteristics :F) | |
| 1. Operating Temperature Range | -25~+85°C | | | |
| 2. Storage Temperature Range | -25~+85°C | | | |
| 3. Rated Voltage | 50VDC | 16VDC, 25VDC, 35VDC, 50VDC | 10VDC, 16VDC, 25VDC, 35VDC, 50VDC | |
| 4. Withstanding Voltage | Between terminals | No abnormality | | Applied voltage : Rated Voltage×3 (Class 1) Rated Voltage×2.5 (Class 2) Duration : 1 to 5 sec. Charge/discharge current : 50mA max. (Class 1,2) |
| | Between terminals and body | No abnormality | | Metal globule method Applied voltage : Rated Voltage×2.5 Duration : 1 to 5 sec. Charge/Discharge current : 50mA max. |
| 5. Insulation Resistance | 10000MΩmin. | Rated Ivoltage : 16VDC B : 1200pF~22000pF (Item : Δ) : 500MΩmin 220000pF : 500MΩ min 470000pF : 200MΩ min 1000000pF : 100MΩ min 4700000pF : 20MΩ min 22000000pF : 50MΩ min 100000000pF : 20MΩmin Rated Ivoltage : 25VDC B : 10000000pF : 20MΩmin Rated Ivoltage : 35VDC B : 1000000pF : 100MΩ min 2200000pF : 50MΩ min 4700000pF : 20MΩ min Rated Ivoltage : 50VDC B : 100pF~39000pF : 500MΩmin 47000pF~100000pF : 100MΩmin 220000pF : 500MΩmin 470000pF : 200MΩmin 1000000pF : 100MΩmin | Rated Ivoltage : 10VDC F : 4700000pF : 50MΩmin 10000000pF : 25MΩmin Rated Ivoltage : 16VDC F : 220000pF : 500MΩmin 470000pF : 500MΩmin 1000000pF : 250MΩmin 2200000pF : 125MΩmin Rated voltage : 25VDC F : 10000pF~47000pF (Item ΔJ) : 1000MΩmin Rated voltage : 35VDC F : 10000000pF : 25MΩmin Rated voltage : 50VDC F : 10000pF~100000pF : 1000MΩmin 220000pF~470000pF : 500MΩmin 1000000pF : 250MΩmin | Applied voltage : Rated voltage Duration : 60±5 sec. |

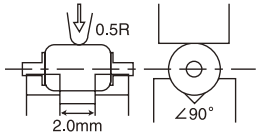
Withstanding voltage is also referred to as "voltage proof" under IEC specifications.

AXIAL LEADED CERAMIC CAPACITORS

| Item | Specified Value | | | Test Methods and Remarks | | | | | | |
|---|--|--|--|--|-------------------------------|----------------------|----------------|------|------|---|
| | Temperature Compensating (Class1) | High Permittivity (Class2) | | | | | | | | |
| | Multilayer type | Multilayer type (Characteristics :B) | Multilayer type (Characteristics :F) | | | | | | | |
| 6. Capacitance : | ±0.5pF ± 5% ± 10% | B: ±10%、±20% (Item△J) | F: +80 -20% | Measuring frequency 1MHz±10% (Class 1: C≤1000pF) 1kHz±10% (Class 1: C>1000pF) 1kHz±10% (Class 2: C≤10 μF) 120Hz±10% (Class 2: C>10 μF) Measuring voltage 1.0±0.5Vrms (Class 1: C≤1000pF) 1.0±0.2Vrms (Class 1: C>1000pF) 1.0±0.2Vrms (Class 2: C≤10 μF) 0.5±0.1Vrms (Class 2: C>10 μF) Measuring temperature: 20°C Bias application: None | | | | | | |
| 7. Q or Tangent of Loss Angle | 30pF or under : Q≥400+20C 33pF or over : Q≥1000 C : Nominal Capacitance : [pF] | Rated Ivoltage : 16VDC B: 1200pF~22000pF (Item△J) : 3.5% max 100000pF : 5.0% max 220000pF~470000pF : 5.0% max 1000000pF~2200000pF : 7.5% max 4700000pF~10000000pF : 12.5% max Rated Ivoltage : 25VDC B: 1000000pF : 12.5% max Rated Ivoltage : 35VDC B: 1000000pF : 5.0% max 2200000pF~4700000pF : 7.5% max Rated Ivoltage : 50VDC B: 100pF~39000pF : 3.5% max 47000pF~1000000pF : 5.0% max | Rated Ivoltage : 10VDC F: 4700000pF~10000000pF : 17.5% max Rated Ivoltage : 16VDC F: 220000pF : 10.0% max 470000pF : 10.0% max 1000000pF : 17.5% max 2200000pF : 15.0% max Rated Ivoltage : 25VDC F: 10000pF~47000pF (Item△J) : 7.5% max Rated Ivoltage : 35VDC F: 1000000pF : 17.5% max Rated Ivoltage : 50VDC F: 10000pF~100000pF : 7.5% max 220000pF~470000pF : 10.0% max 1000000pF : 15.0% max | | | | | | | |
| 8. Capacitance : Change due to Temperature or Rate of Capacitance Change | (When voltage is not applied) CH : 0±60 SL : -350~+1000 [ppm/°C] | B: ±10% | F: +30 -85% | Measurement of capacitance at 20°C and 85°C, -25°C shall be made to calculate temperature characteristic by the following equation. (Class 1) $\frac{(C_{85}-C_{20})}{C_{20} \times \Delta T} \times 10^6 \quad (\text{ppm}/^\circ\text{C})$ Change of maximum capacitance deviation in step 1 to 5 (Class 2) Temperature at step 1: 20°C Temperature at step 4: 85°C Temperature at step 2: -25°C Temperature at step 5: 20°C Temperature at step 3: 20°C (Reference temperature) | | | | | | |
| 9. Terminal Strength | Tensile | No abnormalities, such as cuts or looseness of terminals. | | Apply the stated tensile force progressively in the direction to draw terminal. <table border="1"> <thead> <tr> <th>Nominal wire diameter [mm]</th> <th>Tensile force [N]</th> <th>Duratio [s]</th> </tr> </thead> <tbody> <tr> <td>0.45</td> <td>19.6</td> <td>5</td> </tr> </tbody> </table> | Nominal wire diameter [mm] | Tensile force [N] | Duratio [s] | 0.45 | 19.6 | 5 |
| | Nominal wire diameter [mm] | Tensile force [N] | Duratio [s] | | | | | | | |
| 0.45 | 19.6 | 5 | | | | | | | | |
| Torsional | No abnormalities, such as cuts or looseness of terminals. | | Suspend a mass at the end terminal, incline the body through angle of 90° and return it to initial position. This operation is done over a period of 5 sec. Then second bend in the opposite direction shall be made. Number of bends : 2 times <table border="1"> <thead> <tr> <th>Nominal wire diameter [mm]</th> <th>Bending force [N]</th> <th>Mass weight [kg]</th> </tr> </thead> <tbody> <tr> <td>0.45</td> <td>2.45</td> <td>0.25</td> </tr> </tbody> </table> | Nominal wire diameter [mm] | Bending force [N] | Mass weight [kg] | 0.45 | 2.45 | 0.25 | |
| Nominal wire diameter [mm] | Bending force [N] | Mass weight [kg] | | | | | | | | |
| 0.45 | 2.45 | 0.25 | | | | | | | | |

Withstanding voltage is also referred to as "voltage proof" under IEC specifications.

AXIAL LEADED CERAMIC CAPACITORS

| Item | Specified Value | | | Test Methods and Remarks |
|-------------------|---|--|---|--|
| | Temperature Compensating (Class1) | High Permittivity (Class2) | | |
| | Multilayer type | Multilayer type (Characteristics :B) | Multilayer type (Characteristics :F) | |
| 11. Free Fall | Appearance : No significant abnormality Withstanding Voltage : No abnormality Capacitance : Within $\pm 5\%$ 4.7pF or under : Within $\pm 0.5\text{pF}$ 5.6pF~8.2pF : Within $\pm 10\%$ 10pF or over : Within $\pm 5\%$ Q : 30pF or under : $Q \geq 400+20C$ 33pF or over : $Q \geq 1000$ Insulation resistance : 10000M Ω min. C : Nominal Capacitance : [pF] | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage: 16VDC B Capacitance : 1200pF~22000pF (Item Δ J) : Within $\pm 20\%$ 220000pF~10000000pF : Within $\pm 10\%$ tan δ : 1200pF~22000pF (Item Δ J) : 3.5%max 220000pF~470000pF : 5.0%max 1000000pF~2200000pF : 7.5%max 4700000pF~10000000pF : 12.5%max Insulation Resistance: 1200pF~22000pF (Item Δ J) : 500M Ω min 220000pF : 500M Ω min 470000pF : 200M Ω min 1000000pF : 100M Ω min 2200000pF : 50M Ω min 4700000pF~10000000pF : 20M Ω min Rated Voltage : 25VDC B Capacitance : Within $\pm 10\%$ tan δ : 1000000pF : 12.5%max Insulation Resistance: 1000000pF : 100M Ω min 2200000pF : 50M Ω min 4700000pF : 20M Ω min Rated Voltage: 35VDC B Capacitance : Within $\pm 10\%$ tan δ : 1000000pF : 5.0%max 2200000pF~4700000pF : 7.5% max Insulation Resistance: 1000000pF : 100M Ω min 2200000pF : 50M Ω min 4700000pF : 20M Ω min Rated Voltage: 50VDC B Capacitance : Within $\pm 10\%$ tan δ : 100pF~39000pF : 3.5% max 47000pF ~1000000pF : 5.0% max Insulation Resistance: 100pF~39000pF : 500M Ω min 47000pF~100000pF : 1000M Ω min 220000pF : 500M Ω min 470000pF : 200M Ω min 1000000pF : 100M Ω min | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 10VDC F Capacitance : Within $+80\%$ -20% % tan δ : 4700000pF~10000000pF : 17.5% max Insulation Resistance : 4700000pF : 50M Ω min 10000000pF : 25M Ω min Rated Voltage : 16VDC F Capacitance : Within $+80\%$ -20% % tan δ : 220000pF : 10.0%max 470000pF : 10.0%max 1000000pF : 17.5%max 2200000pF : 15.0%max Insulation Resistance: 220000pF : 500M Ω min 470000pF : 500M Ω min 1000000pF : 250M Ω min 2200000pF : 125M Ω min Rated Voltage : 25VDC F Capacitance : Within $+80\%$ -20% % tan δ : 10000pF~47000pF (Item Δ J) : 7.5%max Insulation Resistance : 10000pF~47000pF (Item Δ J) : 1000M Ω min Rated Voltage : 35VDC F Capacitance : Within $+80\%$ -20% % tan δ : 1000000pF : 17.5% max Insulation Resistance : 10000000pF : 25M Ω min Rated Voltage : 50VDC F Capacitance : Within $+80\%$ -20% % tan δ : 10000pF~100000pF : 7.5% max 220000pF~470000pF : 10.0% max 1000000pF : 15.0% max Insulation Resistance : 10000pF~100000pF : 1000M Ω min 220000pF~470000pF : 500M Ω min 1000000pF : 250M Ω min | Drop Test : Free fall Impact material : Floor Height : 1 m Total number of drops : 5 times |
| 12. Body Strength | No abnormality such as damage. | | | Applied force : 19.6N Duration : 5 sec. Speed : Shall attain to specified force in 2 sec.  |
| 13. Solderability | At least 75% of lead surface is covered with new solder. | | | Solder temperature : 230 \pm 5 $^{\circ}$ C Duration : 2 \pm 0.5 sec. (This test may be applicable after 6 months storage.) |

Withstanding voltage is also referred to as "voltage proof" under IEC specifications.

AXIAL LEADED CERAMIC CAPACITORS

| Item | Specified Value | | | Test Methods and Remarks |
|---------------|---|---|--|--|
| | Temperature Compensating(Class1) | High Permittivity(Class2) | | |
| | Multilayer type | Multilayer type(Characteristics :B) | Multilayer type(Characteristics :F) | |
| 14. Soldering | Appearance : No significant abnormality Withstanding Voltage : No abnormality Capacitance change : 8.2pF or under : Within $\pm 0.25\text{pF}$ 10pF or over : Within $\pm 2.5\%$ Q : 30pF or under : $Q \geq 400+20C$ 33pF or over : $Q \geq 1000$ Insulation resistance : $10000\text{M}\Omega\text{min.}$ C : Nominal Capacitance : [pF] | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage: 16VDC B Capacitance change : 1200pF~2200pF(Item Δ J) : Within $\pm 7.5\%$ 2200000pF~10000000pF : Within $\pm 10.0\%$ tan δ : 1200pF~2200pF(Item Δ J) : 3.5%max 2200000pF~4700000pF : 5.0%max 1000000pF~22000000pF : 7.5%max 4700000pF~10000000pF : 12.5%max Insulation Resistance: 1200pF~2200pF(Item Δ J) : $5000\text{M}\Omega\text{min}$ 2200000pF : $500\text{M}\Omega\text{ min}$ 4700000pF : $200\text{M}\Omega\text{ min}$ 10000000pF : $100\text{M}\Omega\text{ min}$ 22000000pF : $50\text{M}\Omega\text{min}$ 47000000pF : $20\text{M}\Omega\text{ min}$ Rated Voltage: 25VDC B Capacitance change : 10000000pF : Within $\pm 10.0\%$ tan δ : 10000000pF : 12.5%max Insulation Resistance: 10000000pF : $20\text{M}\Omega\text{min}$ Rated Voltage: 35VDC B Capacitance change : 1000000pF~4700000pF : Within $\pm 10.0\%$ tan δ : 1000000pF : 5.0%max 2200000pF~4700000pF : 7.5% max Insulation Resistance: 1000000pF : $100\text{M}\Omega\text{min}$ 2200000pF : $50\text{M}\Omega\text{ min}$ 4700000pF : $20\text{M}\Omega\text{min}$ Rated Voltage: 50VDC B Capacitance change : 100pF~39000pF : Within $\pm 7.5\%$ 47000pF~1000000pF : Within $\pm 10.0\%$ tan δ : 100pF~39000pF : 3.5%max 47000pF~1000000pF : 5.0%max Insulation Resistance: 100pF~39000pF : $5000\text{M}\Omega\text{min}$ 47000pF~1000000pF : $1000\text{M}\Omega\text{min}$ 2200000pF : $500\text{M}\Omega\text{min}$ 4700000pF : $200\text{M}\Omega\text{min}$ 10000000pF : $100\text{M}\Omega\text{min}$ | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 10VDC F Capacitance change : Within $\pm 20.0\%$ tan δ : 4700000pF~10000000pF : 17.5% max Insulation Resistance: 4700000pF : $50\text{M}\Omega\text{min}$ 10000000pF : $25\text{M}\Omega\text{min}$ Rated Voltage: 16VDC F Capacitance change : Within $\pm 20.0\%$ tan δ : 2200000pF~4700000pF : 10.0%max 10000000pF : 17.5%max 22000000pF : 15.0%max Insulation Resistance: 2200000pF~4700000pF : $500\text{M}\Omega\text{min}$ 10000000pF : $250\text{M}\Omega\text{min}$ 22000000pF : $125\text{M}\Omega\text{min}$ Rated Voltage: 25VDC F Capacitance change : Within $\pm 20.0\%$ tan δ : 10000pF~47000pF(Item Δ J) : 7.5% max Insulation Resistance: 10000pF~47000pF(Item Δ J) : $1000\text{M}\Omega\text{min}$ Rated Voltage: 35VDC F Capacitance change : Within $\pm 20.0\%$ tan δ : 10000000pF : 17.5% max Insulation Resistance: 10000000pF : $25\text{M}\Omega\text{min}$ Rated Voltage: 50VDC F Capacitance change : 10000pF~1000000pF : Within $\pm 20.0\%$ tan δ : 10000pF~100000pF : 7.5% max 2200000pF~4700000pF : 10.0% max 10000000pF : 15.0% max Insulation Resistance: 10000pF~100000pF : $1000\text{M}\Omega\text{min}$ 2200000pF~4700000pF : $500\text{M}\Omega\text{min}$ 10000000pF : $250\text{M}\Omega\text{min}$ | Solder temperature : $270 \pm 5^\circ\text{C}$ Duration : $5 \pm 0.5\text{ sec.}$ Immersed conditions : Inserted into the PC board (with $t=1.6\text{mm}$, hole= 1.0mm diameter) Preconditioning : 1 hr of preconditioning at $150 \pm 10^\circ\text{C}$ followed by $48 \pm 4\text{ hrs}$ of recovery under the standard condition. Recovery : Recovery for the following period under the standard condition after the test. 24 \pm 2 hrs (Class 1) 48 \pm 4 hrs (Class 2) |

Withstanding voltage is also referred to as "voltage proof" under IEC specifications.
 Thermal Shock is also referred to as "rapid change of temperature" under IEC specifications.

AXIAL LEADED CERAMIC CAPACITORS

| Item | Specified Value | | | Test Methods and Remarks | | | | | | | | | | | | | | | | | | |
|---------------------------|---|--|---|---|------------------|------------------|----------------|---|------------------|----------|---|---------|--------|---|------------------|----------|---|---------|--------|---|------------------|----------|
| | Temperature Compensating(Class1) | High Permittivity(Class2) | | | | | | | | | | | | | | | | | | | | |
| | Multilayer type | Multilayer type (Characteristics :B) | Multilayer type (Characteristics :F) | | | | | | | | | | | | | | | | | | | |
| 15. Resistance to Solvent | No significant abnormality in appearance and legible marking. | | | According to JIS C 5102 clause 8.7.4. Type of test : Method 1 Solvent temperature : 20 to 25°C Duration : 30±5 sec. Solvent Type : A in Table 23, Isopropyl alcohol | | | | | | | | | | | | | | | | | | |
| 16. Thermal Shock | Appearance : No significant abnormality Withstanding Voltage : No abnormality Capacitance change : 8.2pF or under : Within ±0.5pF 10pF or over : Within ±5.0% Q : : 8.2pF or under $Q \geq 200 + 10C$: 10pF~30pF $Q \geq 275 + 2.5C$ 33pF or over : $Q \geq 350$ Insulation resistance : 1000MΩmin. C : Nominal Capacitance [pF] | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 16VDC B Capacitance change : 1200pF~2200pF (ItemΔJ) : Within ±12.5% 220000pF~1000000pF : Within ±15.0% tan δ : 1200pF~2200pF (ItemΔJ) : 5.0% max 220000pF~470000pF : 7.5% max 1000000pF~2200000pF : 10.0% max 4700000pF~10000000pF : 22.5% max Insulation Resistance : 1200pF~2200pF (ItemΔJ) : 1000MΩmin 220000pF : 125MΩmin 470000pF : 50MΩmin 1000000pF : 25MΩmin 2200000pF : 12.5MΩmin 4700000pF : 5MΩmin Rated Voltage : 25VDC B Capacitance change : 1000000pF : Within ±15.0% tan δ : 1000000pF : 15.0% max Insulation Resistance : 1000000pF : 5MΩmin Rated Voltage : 35VDC B Capacitance change : 1000000pF : Within ±15.0% 2200000pF~4700000pF : Within ±15.0% tan δ : 1000000pF : 7.5% max 2200000pF~4700000pF : 10.0% max Insulation Resistance : 1000000pF : 25MΩmin 2200000pF : 25MΩmin 4700000pF : 5MΩmin Rated Voltage : 50VDC B Capacitance change : 100pF~39000pF : Within ±12.5% 47000pF~1000000pF : Within ±15.0% tan δ : 100pF~39000pF : 5.0% max 47000pF~1000000pF : 7.5% max Insulation Resistance : 100pF~39000pF : 1000MΩmin 47000pF~1000000pF : 500MΩmin 220000pF : 250MΩmin 470000pF : 100MΩmin 1000000pF : 50MΩmin | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 10VDC F Capacitance change : Within ±30.0% tan δ : 4700000pF~10000000pF : 20.0% max Insulation Resistance : 4700000pF : 10MΩmin 10000000pF : 5MΩmin Rated Voltage : 16VDC F Capacitance change : Within ±30.0% tan δ : 220000pF~470000pF : 15.0% max 1000000pF : 22.5% max 2200000pF : 17.5% max Insulation Resistance : 220000pF : 100MΩmin 470000pF : 50MΩmin 1000000pF : 25MΩmin 2200000pF : 25MΩmin Rated Voltage : 25VDC F Capacitance change : Within ±30.0% tan δ : 10000pF~47000pF (ItemΔJ) : 12.5% max Insulation Resistance : 10000pF~47000pF (ItemΔJ) : 500MΩmin Rated Voltage : 35VDC F Capacitance change : Within ±30.0% tan δ : 10000000pF : 20.0% max Insulation Resistance : 10000000pF : 5MΩmin Rated Voltage : 50VDC F Capacitance change : 10000pF~1000000pF : Within ±30% tan δ : 10000pF~100000pF : 12.5% max 220000pF~470000pF : 15.0% max 1000000pF : 17.5% max Insulation Resistance : 10000pF~100000pF : 500MΩmin 220000pF~470000pF : 250MΩmin 1000000pF : 50MΩmin | Conditions for 1 cycle <table border="1"> <thead> <tr> <th>Step</th> <th>Temperature [°C]</th> <th>Duration [min]</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Room temperature</td> <td>Within 3</td> </tr> <tr> <td>2</td> <td>-25 ± 3</td> <td>30 ± 3</td> </tr> <tr> <td>3</td> <td>Room temperature</td> <td>Within 3</td> </tr> <tr> <td>4</td> <td>+85 ± 3</td> <td>30 ± 3</td> </tr> <tr> <td>5</td> <td>Room temperature</td> <td>Within 3</td> </tr> </tbody> </table> Number of cycles : 5 Preconditioning : 1 hr of preconditioning at 150 ± 0 °C followed by 48 ± 4 hrs of recovery under the standard condition. Recovery : Recovery for the following period under the standard condition after the removal from test chamber. 24 ± 2 hrs (Class 1) 48 ± 4 hrs (Class 2) | Step | Temperature [°C] | Duration [min] | 1 | Room temperature | Within 3 | 2 | -25 ± 3 | 30 ± 3 | 3 | Room temperature | Within 3 | 4 | +85 ± 3 | 30 ± 3 | 5 | Room temperature | Within 3 |
| | | | | Step | Temperature [°C] | Duration [min] | | | | | | | | | | | | | | | | |
| 1 | Room temperature | Within 3 | | | | | | | | | | | | | | | | | | | | |
| 2 | -25 ± 3 | 30 ± 3 | | | | | | | | | | | | | | | | | | | | |
| 3 | Room temperature | Within 3 | | | | | | | | | | | | | | | | | | | | |
| 4 | +85 ± 3 | 30 ± 3 | | | | | | | | | | | | | | | | | | | | |
| 5 | Room temperature | Within 3 | | | | | | | | | | | | | | | | | | | | |

Withstanding voltage is also referred to as "voltage proof" under IEC specifications.
 Thermal Shock is also referred to as "rapid change of temperature" under IEC specifications.

AXIAL LEADED CERAMIC CAPACITORS

| Item | Specified Value | | | Test Methods and Remarks |
|------------------------------|---|--|---|---|
| | Temperature Compensating(Class1) | High Permittivity(Class2) | | |
| | Multilayer type | Multilayer type(Characteristics :B) | Multilayer type(Characteristics :F) | |
| 17. Damp Heat (steady state) | Appearance : No significant abnormality Withstanding Voltage : No abnormality Capacitance change : 8.2pF or under : Within $\pm 0.5\%$ 10pF or over : Within $\pm 5.0\%$ Q : : 8.2pF or under $Q \geq 200 + 10C$: 10pF~30pF $Q \geq 275 + 2.5C$ 33pF or over : $Q \geq 350$ Insulation resistance : 1000M Ω min. C : Nominal Capacitance [pF] | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 16VDC B Capacitance change : 1200pF~2200pF(Item Δ J) : Within $\pm 12.5\%$ 220000pF~1000000pF : Within $\pm 15.0\%$ tan δ : 1200pF~2200pF(Item Δ J) : 5.0%max 220000pF~470000pF : 7.5%max 1000000pF~2200000pF : 10.0%max 4700000pF~10000000pF : 22.5%max Insulation Resistance : 1200pF~2200pF(Item Δ J) : 1000M Ω min 220000pF : 125M Ω min 470000pF : 50M Ω min 1000000pF : 25M Ω min 2200000pF : 12.5M Ω min 4700000pF~10000000pF : 5M Ω min Rated Voltage : 25VDC B Capacitance change : 1000000pF : Within $\pm 15.0\%$ tan δ : 10000000pF : 15.0%max Insulation Resistance : 10000000pF : 5M Ω min Rated Voltage : 35VDC Capacitance change : 1000000pF : Within $\pm 15.0\%$ 2200000pF~4700000pF : Within $\pm 15.0\%$ tan δ : 1000000pF : 10.0%max 2200000pF~4700000pF : 10.0%max Insulation Resistance : 1000000pF : 25M Ω min 2200000pF : 25M Ω min 4700000pF : 5M Ω min Rated Voltage : 50VDC B Capacitance change : 100pF~39000pF : Within $\pm 12.5\%$ 47000pF~1000000pF : Within $\pm 15.0\%$ tan δ : 100pF~39000pF : 5.0% max 47000pF~1000000pF : 7.5% max Insulation Resistance : 100pF~39000pF : 1000M Ω min 47000pF~100000pF : 500M Ω min 220000pF : 250M Ω min 470000pF : 100M Ω min 1000000pF : 50M Ω min | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 10VDC F Capacitance change : Within $\pm 30.0\%$ tan δ : 4700000pF~10000000pF : 20.0%max Insulation Resistance : 4700000pF : 10M Ω min 10000000pF : 5M Ω min Rated Voltage : 16VDC F Capacitance change : Within $\pm 30.0\%$ tan δ : 220000pF~470000pF : 15.0%max 1000000pF : 22.5%max 2200000pF : 17.5%max Insulation Resistance : 220000pF : 100M Ω min 470000pF : 50M Ω min 1000000pF : 25M Ω min 2200000pF : 25M Ω min Rated Voltage : 25VDC F Capacitance change : Within $\pm 30.0\%$ tan δ : 10000pF~47000pF(Item Δ J) : 12.5%max Insulation Resistance : 10000pF~47000pF(Item Δ J) : 500M Ω min Rated Voltage : 35VDC F Capacitance change : Within $\pm 30.0\%$ tan δ : 10000000pF : 20.0%max Insulation Resistance : 10000000pF : 5M Ω min Rated Voltage : 50VDC F Capacitance change : 10000pF~1000000pF : Within $\pm 30\%$ tan δ : 10000pF~100000pF : 12.5% max 220000pF~470000pF : 15.0% max 1000000pF : 17.5% max Insulation Resistance : 10000pF~100000pF : 500M Ω min 220000pF~470000pF : 250M Ω min 1000000pF : 50M Ω min | temperature : 40 \pm 2 $^{\circ}$ C Humidity : 90 to 95 % RH Duration : 500 $^{+24}_{-0}$ hrs Preconditioning : 1 hr of preconditioning at 150 $^{+0}_{-10}$ $^{\circ}$ C followed by 48 \pm 4 hrs of recovery under the standard condition. Recovery : 24 \pm 2 hrs of recovery under the standard condition after the removal from test chamber. (Class 1) : 1 hr of preconditioning at 150 $^{+10}_{-0}$ $^{\circ}$ C followed by 48 \pm 4 hrs of recovery under the standard condition after the removal from chamber. (Class 2) |

Withstanding voltage is also referred to as "voltage proof" under IEC specifications.

AXIAL LEADED CERAMIC CAPACITORS

| Item | Specified Value | | | Test Methods and Remarks |
|-----------------------------|---|---|---|---|
| | Temperature Compensating(Class1) | High Permittivity(Class2) | | |
| | Multilayer type | Multilayer type(Characteristics :B) | Multilayer type(Characteristics :F) | |
| 18. Loading under Damp Heat | Appearance : No significant abnormality Withstanding Voltage : No abnormality Capacitance change : 8.2pF or under : Within ±0.75pF 10pF or over : Within ±7.5% Q : 30pF or under : $Q \geq 100+10/3^{\circ}C$ 33pF or over : $Q \geq 200$ Insulation resistance : 500MΩmin. C : Nominal Capacitance [pF] | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 16VDC B Capacitance change : 1200pF~2200pF(ItemΔJ) : Within ±12.5% 22000pF~100000pF : Within ±15.0% 100000pF~1000000pF : Within ±22.5% tan δ : 1200pF~2200pF(ItemΔJ) : 5.0% max 22000pF~47000pF : 7.5% max 100000pF~220000pF : 10.0% max 470000pF~1000000pF : 22.5% max Insulation Resistance : 1200pF~2200pF(ItemΔJ) : 500MΩmin 22000pF : 50MΩmin 47000pF : 25MΩmin 100000pF : 12.5MΩmin 220000pF : 5.0MΩmin 470000pF~1000000pF : 2.5MΩmin Rated Voltage : 25VDC B Capacitance change : 1000000pF : Within ±22.5.0% tan δ : 1000000pF : 22.5% max Insulation Resistance : 1000000pF : 2.5MΩmin Rated Voltage : 35VDC B Capacitance change : 100000pF : Within ±15.0% 220000pF : Within ±15.0% 470000pF : Within ±22.5% tan δ : 100000pF : 10.0% max 220000pF~470000pF : 10.0% max Insulation Resistance : 100000pF : 12.5MΩmin 220000pF : 5.0MΩmin 470000pF : 2.5MΩmin Rated Voltage : 50VDC B Capacitance change : 100pF~39000pF : Within ±12.5% 47000pF~100000pF : Within ±15.0% tan δ : 100pF~39000pF : 5.0% max 47000pF~100000pF : 7.5% max Insulation Resistance : 100pF~39000pF : 500MΩ min 47000pF~100000pF : 250MΩ min 220000pF : 125MΩ min 470000pF : 25MΩ min 1000000pF : 12.5MΩ min | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 10VDC F Capacitance change : Within ±30.0% tan δ : 470000pF~1000000pF : 20.0% max Insulation Resistance : 470000pF : 5MΩmin 1000000pF : 2.5MΩmin Rated Voltage: 16VDC F Capacitance change : Within ±30.0% tan δ : 220000pF~470000pF : 15.0% max 1000000pF : 22.5% max 2200000pF : 17.5% max Insulation Resistance: 220000pF : 50MΩmin 470000pF : 25MΩmin 1000000pF : 12.5MΩmin 2200000pF : 12.5MΩ min Rated Voltage : 25VDC F Capacitance change : Within ±30.0% tan δ : 10000pF~47000pF(ItemΔJ) : 12.5% max Insulation Resistance : 10000pF~47000pF(ItemΔJ) : 250MΩmin Rated Voltage : 35VDC F Capacitance change : Within ±30.0% tan δ : 1000000pF : 20.0% max Insulation Resistance : 1000000pF : 2.5MΩmin Rated Voltage : 50VDC F Capacitance change : 10000pF~100000pF : Within ±30.0% tan δ : 10000pF~100000pF : 12.5% max 220000pF~470000pF : 15.0% max 1000000pF : 17.5% max Insulation Resistance : 10000pF~100000pF : 250MΩmin 220000pF~470000pF : 125MΩmin 1000000pF : 25MΩmin | Temperature : 40±2°C Humidity : 90 to 95 % RH Duration : 500 \pm ₀ ²⁴ hrs Applied voltage : Rated voltage Preconditioning : 1 hr of preconditioning at 150 \pm ₀ ⁺¹⁰ °C followed by 48±4 hrs of recovery under the standard condition. Recovery : 24±2 hrs of recovery under the standard condition after the removal from test cham-ber. (Class 1) : 1 hr of preconditioning at 150 \pm ₀ ⁺¹⁰ °C followed by 48±4 hrs of recovery under the standard condition after the removal from chamber. (Class 2) |

Withstanding voltage is also referred to as "voltage proof" under IEC specifications.

AXIAL LEADED CERAMIC CAPACITORS

| Item | Specified Value | | | Test Methods and Remarks |
|----------------------------------|--|--|---|--|
| | Temperature Compensating (Class1) | High Permittivity (Class2) | | |
| | Multilayer type | Multilayer type (Characteristics :B) | Multilayer type (Characteristics :F) | |
| 19. High Temperature Lading Test | Appearance : No significant abnormality Withstanding Voltage : No abnormality Capacitance change : 8.2pF or under : Within ±0.3pF 10pF or over : Within ±3.0% Q : : 8.2pF or under Q ≥ 200+10C : 10pF 30pF Q ≥ 275+2.5C 33pF or over : Q ≥ 350 Insulation resistance : 1000MΩmin. C : Nominal Capacitance [pF] | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 16VDC B Capacitance change : 1200pF~2200pF (Item△J) : Within ±12.5% 220000pF~1000000pF : Within ±15.0% 1000000pF~10000000pF : Within ±22.5% tan δ : 1200pF~2200pF (Item△J) : 5.0% max 220000pF~470000pF : 7.5% max 1000000pF~2200000pF : 10.0% max 4700000pF~10000000pF : 22.5% max Insulation Resistance : 1200pF~2200pF (Item△J) : 1000MΩmin 220000pF : 125MΩmin 470000pF : 50MΩmin 1000000pF : 25MΩmin 2200000pF : 12.5MΩmin 4700000pF~10000000pF : 5.0MΩmin Rated Voltage : 25VDC B Capacitance change : 10000000pF : Within ±22.5% tan δ : 10000000pF : 22.5% max Insulation Resistance : 10000000pF : 5MΩmin Rated Voltage : 35VDC B Capacitance change : 1000000pF : Within ±15.0% 2200000pF : Within ±15.0% 4700000pF : Within ±22.5% tan δ : 1000000pF : 10.0% max 2200000pF~4700000pF : 10.0% max Insulation Resistance : 1000000pF : 25MΩmin 2200000pF : 25MΩmin 4700000pF : 5MΩmin Rated Voltage : 50VDC B Capacitance change : 100pF~39000pF : Within ±12.5% 47000pF~1000000pF : Within ±15.0% tan δ : 100pF~39000pF : 5.0% max 47000pF~1000000pF : 7.5% max Insulation Resistance : 100pF~39000pF : 1000MΩmin 47000pF~1000000pF : 500MΩmin 220000pF : 250MΩmin 470000pF : 100MΩmin 1000000pF : 50MΩmin | Appearance : No significant abnormality Withstanding Voltage : No abnormality Rated Voltage : 10VDC F Capacitance change : Within ±30.0% tan δ : 4700000pF~10000000pF : 20.0% max Insulation Resistance : 4700000pF : 10MΩmin 10000000pF : 5MΩmin Rated Voltage : 16VDC F Capacitance change : Within ±30.0% tan δ : 220000pF~470000pF : 15.0% max 1000000pF : 22.5% max 2200000pF : 17.5% max Insulation Resistance : 220000pF : 100MΩmin 470000pF : 50MΩmin 1000000pF : 25MΩmin 2200000pF : 25MΩmin Rated Voltage : 25VDC F Capacitance change : Within ±30.0% tan δ : 10000pF~47000pF (Item△J) : 10.0% max Insulation Resistance : 10000pF~47000pF (Item△J) : 500MΩmin Rated Voltage : 35VDC F Capacitance change : Within ±30.0% tan δ : 10000000pF : 20.0% max Insulation Resistance : 10000000pF : 5MΩmin Rated Voltage : 50VDC F Capacitance change : 10000pF~1000000pF : Within ±30.0% tan δ : 10000pF~100000pF : 10.0% max 220000pF~470000pF : 12.5% max 1000000pF : 17.5% max Insulation Resistance : 10000pF~100000pF : 500MΩmin 220000pF~470000pF : 250MΩmin 1000000pF : 50MΩmin | Temperature : 85 ± 3 °C Duration : 1000 ± 48 hrs Applied voltage : Rated voltage × 2 Rated voltage × 1.5 Class 2 : B 1000000pF (025Type) B 220000pF~10000000pF (050Type, 075Type) Preconditioning : 1 hr of preconditioning at 150 ± 10 °C followed by 48 ± 4 hrs of recovery under the standard condition. Recovery : 24 ± 2 hrs of recovery under the standard condition after the removal from test cham- ber. (Class1) : 1 hr of preconditioning at 150 ± 10 °C followed by 48 ± 4 hrs of recovery under the standard condition after the removal from chamber. (Class 2) |

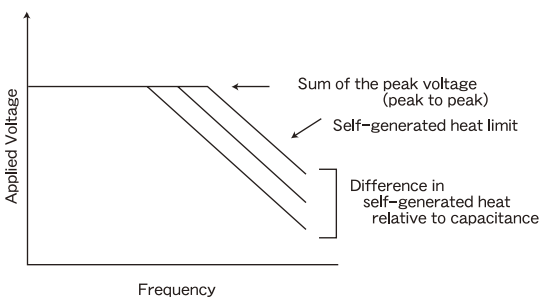
Note on standard condition : "standard condition" referred to herein is defined as follows :
 5 to 35°C of temperature, 45 to 85% relative humidity, and 86 to 106kPa of air pressure.

When there are questions concerning measurement results :

In order to provide correlation data, the test shall be conducted under condition of 20 ± 2°C of temperature, 60 to 70% relative humidity, and 86 to 106kPa of air pressure. Unless otherwise specified, all the tests are conducted under the "standard condition."

Withstanding voltage is also referred to as "voltage proof" under IEC specifications.

Precautions on the use of Axial Leaded Ceramic Capacitors

| Stages | Precautions | Technical considerations |
|--|---|---|
| <p>1. Circuit Design</p> | <p>◆ Verification of operating environment, electrical rating and performance</p> <p>1. A malfunction in medical equipment, spacecraft, nuclear reactors, etc. may cause serious harm to human life or have severe social ramifications. As such, any capacitors to be used in such equipment may require higher safety and/or reliability considerations and should be clearly differentiated from components used in general purpose applications.</p> <p>◆ Verification of Rated voltage (DC rated voltage)</p> <p>1. The operating voltage for capacitors must always be lower than their rated values.</p> <p>If an AC voltage is loaded on a DC voltage, the sum of the two peak voltages should be lower than the rated value of the capacitor chosen. For a circuit where both an AC and a pulse voltage may be present, the sum of their peak voltages should also be lower than the capacitor's rated voltage.</p> <p>2. Even if the applied voltage is lower than the rated value, the reliability of capacitors might be reduced if either a high frequency AC voltage or a pulse voltage having rapid rise time is present in the circuit.</p> <p>◆ Self-generated heat (Verification of Temperature)</p> <p>1. If the capacitors specified only for DC use are used in AC or pulse circuits, the AC or a pulse current can generate heat inside the capacitor so the self-generated temperature rise should be limited to within 20°C . The surface temperature measured should include this self-temperature rise. Therefore, it is required to limit capacitor surface temperature including self-generated heat should not exceed the maximum operating temperature of +85°C .</p> <p>◆ Operating Environment precautions</p> <p>1. Capacitors should not be used in the following environments:</p> <p>(1) Environmental conditions to avoid</p> <ol style="list-style-type: none"> exposure to water or salt water. exposure to moisture or condensation. exposure to corrosive gases (such as hydrogen sulfide, sulfurous acid, chlorine, and ammonia) | <p>1-1. When an AC or a pulse voltage is applied to capacitors specified for DC use, even if the voltage is less than the rated voltage, the AC current or pulse current running through the capacitor will cause the capacitor to self-generate heat because of the loss characteristics.</p> <p>The amount of heat generated depends on the dielectric materials used, capacitance, applied voltage, frequency, voltage waveform, etc. The surface temperature changes due to emitted heat which differs by capacitor shape or mounting method.</p> <p>Please contact Taiyo Yuden with any questions regarding emitted heat levels in your particular application. It is recommend the temperature rise be measured in the actual circuit to be used.</p> <p>1-2. For capacitors, the voltage and frequency relationship is generally determined by peak voltage at low frequencies, and by self-generated heat at high frequencies. (Refer to the following curve.)</p>  |
| <p>2. PCB Design</p> | <p>1. When capacitors are mounted onto a PC board, hole dimensions on the board should match the lead pitch of the component, if not it will cause breakage of the terminals or cracking of terminal roots covered with resin as excess stress travels through the terminal legs. As a result, humidity resistance performance would be lost and may lead to a reduction in insulation resistance and cause a withstand voltage failure.</p> | |
| <p>3. Considerations for automatic insertion</p> | <p>◆ Adjustment Automatic Insertion machines (leaded components)</p> <p>1. When inserting capacitors in a PC board by auto-insertion machines the impact load imposed on the capacitors should be minimized to prevent the leads from chucking or clinching.</p> | <p>1. When installing products, care should be taken not to apply distortion stress as it may deform the products.</p> <p>2. Our company recommends the method to place the lead with fewer loads that join the product.</p> |

Precautions on the use of Axiel Leaded Ceramic Capacitors

| Stages | Precautions | Technical considerations |
|--------------------------|--|--|
| 4. Soldering | <p>◆ Selection of Flux</p> <ol style="list-style-type: none"> When soldering capacitors on the board, flux should be applied thinly and evenly. Flux used should be with less than or equal to 0.1 wt% (equivalent to Chlorine) of halogenated content. Flux having a strong acidity content should not be applied. When using water-soluble flux, special care should be taken to properly clean the boards. <p>◆ Wave Soldering</p> <ol style="list-style-type: none"> Temperature, time, amount of solder, etc. are specified in accordance with the following recommended conditions. Do not immerse the entire capacitor in the flux during the soldering operation. Only solder the lead wires on the bottom of the board. <p>◆ Recommended conditions for using a soldering iron:</p> <ul style="list-style-type: none"> Put the soldering iron on the land-pattern. Soldering iron's temperature - below 350°C Duration - 3 seconds or less Numbers of times - 1 times <p>The soldering iron should not directly touch the capacitor.</p> | <ol style="list-style-type: none"> Flux is used to increase solderability in wave soldering, but if too much is applied, a large amount of flux gas may be emitted and may detrimentally affect solderability. To minimize the amount of flux applied, it is recommended to use a flux-bubbling system. With too much halogenated substance (Chlorine, etc.) content is used to activate the flux, an excessive amount of residue after soldering may lead to corrosion of the terminal electrodes or degradation of insulation resistance on the surface of the capacitors. Since the residue of water-soluble flux is easily dissolved by water content in the air, the residue on the surface of capacitors in high humidity conditions may cause a degradation of insulation resistance and therefore affect the reliability of the components. The cleaning methods and the capability of the machines used should also be considered carefully when selecting water-soluble flux. <ol style="list-style-type: none"> If capacitors are used beyond the range of the recommended conditions, heat stresses may cause cracks inside the capacitors, and consequently degrade the reliability of the capacitors. When the capacitors are dipped in solder, some soldered parts of the capacitor may melt due to solder heat and cause short-circuits or cracking of the ceramic material. Deterioration of the resin coating may lower insulation resistance and cause a reduction of withstand voltage. <ol style="list-style-type: none"> If products are used beyond the range of the recommended conditions, heat stress may deform the products, and consequently degrade the reliability of the products. |
| 5. Cleaning | <p>◆ Board cleaning</p> <ol style="list-style-type: none"> When cleaning the mounted PC boards, make sure that cleaning conditions are consistent with prescribed usage conditions. | <ol style="list-style-type: none"> The resin material used for the outer coating of capacitors is occasionally a wax substance for moisture resistance which can easily be dissolved by some solutions. So before cleaning, special care should be taken to test the component's vulnerability to the solutions used. When using water-soluble flux please clean the PCB with purified water sufficiently and dry thoroughly at the end of the process. Insufficient washing or drying could lower the reliability of the capacitors. |
| 6. Post-cleaning-process | <p>◆ Application of resin molding, etc. to the PCB and components.</p> <ol style="list-style-type: none"> Please contact your local Taiyo Yuden sales office before performing resin coating or molding on mounted capacitors. Please verify on the actual application that the coating process will not adversely affect the component quality. | <ol style="list-style-type: none"> 1-1. The thermal expansion and coefficient of contraction of the molded resin are not necessarily matched with those of the capacitor. The capacitors may be exposed to stresses due to thermal expansion and contraction during and after hardening. This may lower the specified characteristics and insulation resistance or cause reduced withstand voltage by cracking the ceramic or separating the coated resin from the ceramics. 1-2. With some types of mold resins, the resin's decomposition gas or reaction gas may remain inside the resin during the hardening period or while left under normal conditions, causing a deterioration of the capacitor's performance. 1-3. Some mold resins may have poor moisture proofing properties. Please verify the contents of the resins before they are applied. 1-4. Please contact Taiyo Yuden before using if the hardening process temperature of the mold resins is higher than the operating temperature of the capacitors. |
| 7. Handling | <p>◆ Mechanical considerations</p> <ol style="list-style-type: none"> Be careful not to subject the capacitors to excessive mechanical shocks. Withstanding voltage failure may result. If ceramic capacitors are dropped onto the floor or a hard surface they should not be used. | <ol style="list-style-type: none"> Because the capacitor is made of ceramic, mechanical shocks applied to the board may damage or crack the capacitors. Ceramic capacitors which are dropped onto the floor or a hard surface may develop defects and have a higher risk of failure over time. |
| 8. Storage conditions | <p>◆ Storage</p> <ol style="list-style-type: none"> To maintain the solderability of terminal electrodes and to keep the packaging material in good condition, care must be taken to control temperature and humidity in the storage area. Humidity should especially be kept as low as possible. Recommended conditions: Ambient temperature Below 40 °C Humidity Below 70% RH. Products should be used within 6 months after delivery. After the above period, the solderability should be checked before using the capacitors. Capacitors should not be kept in an environment filled with decomposition gases such as (sulfurous hydrogen, sulfurous acid, chlorine, ammonia, etc.) Capacitors should not be kept in a location where they may be exposed to moisture, condensation or direct sunlight. | <ol style="list-style-type: none"> Under high temperature/high humidity conditions, the decrease in solderability due to the oxidation of terminal electrodes and deterioration of taping and packaging characteristics may be accelerated. |